

HAM International

Mounting Instruction N M connector clamp Fireflex 15 – Using Quick Mounting Tool

Get the work done 2 x faster by using the Quick Mounting Tool!

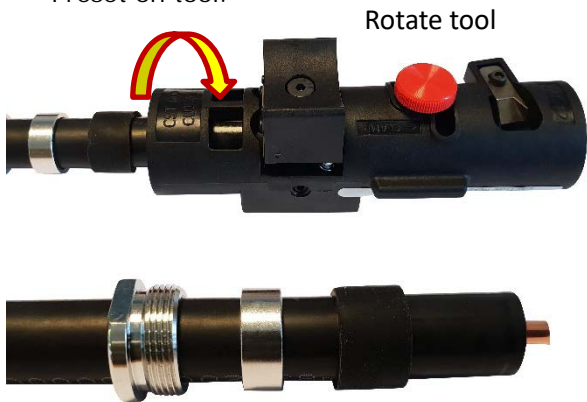
- ① Cut off cable by using a cable cutter or saw.
Be sure the inner conductor is kept perfectly round.



- ② Slide following parts of the connector over the cable:
nut, clamping ring, rubber washer.
💡 In order to slide the rubber washer smoothly over the cable housing, use a little bit of grease.



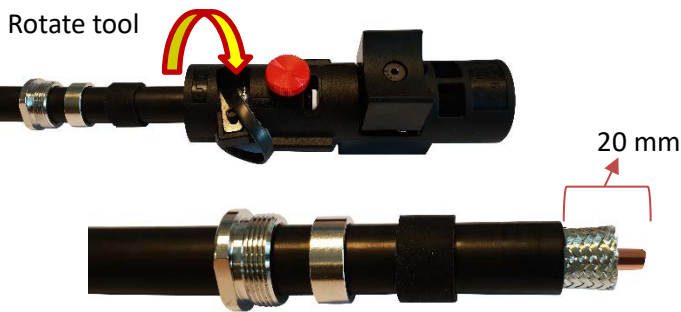
- ③ Cut off the outer sheath braid & dielectric till centre.
Preset on tool.



- ④ Deburr the inner conductor.



- ⑤ Dismantle the cable 20 mm. Preset on tool.



- ⑥ Insert braid fixator (connector part) between foil and braid until stop. Do not force it underneath the outer sheath. No need to heat up the cable!



- ⑦ Slide the rubber seal to the front all the way up to the braid fixator.



- ⑧ Insert the inner pin into the white isolator. Then clip inner pin gently onto the inner conductor.
💡 For improvement of the attenuation of intermodulation and prevention of corrosion, apply a thin layer of grease onto the inner conductor, before attaching the inner pin.



- ⑨ Insert the cable into the connector housing until it stops. Tighten the clamping nut firmly with two open-ended wrenches of 19 mm.



Mounting Tool reference: Ham Quick Mounting Tool
Art. No. 010374
Connector reference: N M FIREFL15 CLAMP
Art. No. 010331